Notice of Allowability	Application No.	cation No. Applicant(s)		
	10/658,826	WU ET AL.		
	Examiner	Art Unit		
	Ramesh B. Patel	2121		
The MAILING DATE of this communication appe All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in or other appropriate commu GHTS. This application is s	this application. If not included inication will be mailed in due co	ourse. THIS	
1. This communication is responsive to <u>9/9/2003</u> .		•		
2. The allowed claim(s) is/are <u>1-46</u> .				
<ul> <li>3. Acknowledgment is made of a claim for foreign priority un</li> <li>a) All b) Some* c) None of the:</li> <li>1. Certified copies of the priority documents have</li> </ul>	been received.			
<ol><li>Certified copies of the priority documents have</li></ol>	• •			
<ol><li>Copies of the certified copies of the priority doc</li></ol>	cuments have been received	in this national stage applicatio	n from the	
International Bureau (PCT Rule 17.2(a)).				
* Certified copies not received:				
Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		a reply complying with the requi	rements	
4. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give	tted. Note the attached EXA s reason(s) why the oath or	MINER'S AMENDMENT or NO declaration is deficient.	TICE OF	
5. CORRECTED DRAWINGS ( as "replacement sheets") must	t be submitted.			
(a) including changes required by the Notice of Draftsperse	on's Patent Drawing Review	( PTO-948) attached		
1) ☐ hereto or 2) ☐ to Paper No./Mail Date				
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date	Amendment / Comment or	in the Office action of		
Identifying indicia such as the application number (see 37 CFR 1.4 each sheet. Replacement sheet(s) should be labeled as such in the			ack) of	
6. DEPOSIT OF and/or INFORMATION about the depos attached Examiner's comment regarding REQUIREMENT F	sit of BIOLOGICAL MATE FOR THE DEPOSIT OF BIO	RIAL must be submitted. No LOGICAL MATERIAL.	te the	
Attachment(s) 1. ☑ Notice of References Cited (PTO-892)	E   Notice of Inf	annal Datast Application (DTO)	150)	
Notice of References Cited (PTO-992)     Notice of Draftperson's Patent Drawing Review (PTO-948)		ormal Patent Application (PTO-´ mmary (PTO-413),	152)	
	Paper No./I	Mail Date Amendment/Comment		
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/08 Paper No./Mail Date</li> </ol>	8), 7. 🗌 Examiner's A	Amendment/Comment		
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛛 Examiner's S	8.   Examiner's Statement of Reasons for Allowance		
or biological Material	9. 🗌 Other			

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## **DETAILED ACTION**

1. Claims 1-46 are allowed.

2. The following is an examiner's statement of reasons for allowance: the prior art of the record teaches scheduling for manufacturing process and products produces therein and control for production line that queues work-in-process (WIP) prior to a reentrant bottleneck processing; however, the prior art of the record fails to teach or fairly suggest in combination with the other elements and features of the claimed invention regarding claims 1-46, a control system, a method and a computer readable medium for managing a production schedule having time constraints that define a maximum elapsed time between operations, which comprising: a calculation unit and determination unit wherein the calculation unit define a plurality of sub-time constraints between each two operations of the production schedule and generate a plurality of equations representing functions of the time constraints and the sub-time constraints. and calculate a value for the sub-time constraints with the equations and the determination unit define a status for each operation according to a Work-In-Process (WIP) quantity between a first operation and a checked operation of the production line and check through throughput rate of the checked operation whether the status violates any of the sub-time constraints between the first operation and the checked operation. and release a lot into the production line if the status for each operation satisfies the corresponding sum of the sub-time constraints.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

3. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ramesh B. Patel whose telephone number is 571-272-3688. The examiner can normally be reached on M-Th; 7:00 AM to 5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Anthony Knight can be reached on 571-272-3687. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Primary Examiner

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